

HONEYWELL

UDC 2800 LIMIT CONTROLLER

TECHNICAL SPECIFICATION

The UDC2800 Universal Digital Limit Controller packs new powerful features in the popular 1/4 DIN size.

OVERVIEW

Unmatched application power includes a Bluetooth Configuration interface, and an universal analog input. When these components are combined with Accutune IIITM tuning with fuzzy logic overshoot suppression, the result is price/performance leadership.

Application flexibility is assured by the universal analog input, universal AC power supply, digital input, a maximum of two analog inputs and four digital outputs, RS485 Modbus RTU or Ethernet 10/100M Base-T TCP/IP communication protocols, simple configuration plus total field upgrade capability for any optional feature.

ANALOG INPUT

The UDC2800 has one analog input with a typical accuracy of $\pm 0.15\%$ of full-scale input and a typical resolution of 16 bits. Both analog inputs are sampled ten times per second (every 100 ms).

The first, or Process Variable input, can be one of the various thermocouple, RTD, or linear actuators. Linear actuators have thermocouple, RTD characterization capability as a standard feature. Linear actuators also have square root capability.

All actuators and characterizations are keyboard configurable. Cold junction compensation is provided for thermocouple type inputs. Upscale, downscale or failsafe sensor break protection is keyboard configurable. A configurable digital filter of 0 to 120 seconds provides input signal damping.

Thermocouple Health - In addition to the standard configurable upscale, downscale or failsafe output burnout selections, the condition of the thermocouple can be monitored to determine if it is good, failing or in danger of imminent failure



UDC2800 Universal Digital Limit Controller

FEATURES AND BENEFITS

- 1 Universal Analog Input
- 0.15% Accuracy
- Fast scanning rate (100ms)
- Up to 4 Output Types
- 1 Digital Input
- Ethernet and Modbus communication
- Bluetooth configuration on mobile device
- NEMA4X and IP66 front face protection
- 1/4 DIN Size
- Jumper free configuration
- Bright displays in English, make the operator interface easy to read, understand, and operate. Simple keystrokes let you set operating parameters that meet your process control needs.

DIGITAL INPUT

Isolated digital input provides remote dry contact closure to reset the limit state.

OUTPUTS AND CONTROL

Output Types - The UDC2800 may have as many as 4 outputs made up of the following types:

- Current Outputs (4-20 or 0-20 ma)
- Electromechanical Relays (5 amps).
- Open Collector Outputs (Transmitter Power)

ALARMS

One or two electromechanical alarm relays are available to activate external equipment when preset alarm setpoints are reached. Each of the two alarms can be set to monitor two independent setpoints. Each alarm setpoint can be either high or low alarm. The alarm type can be selected to be either of the inputs, the Process Variable, Deviation, Output, Shed from communications, PV rate of change, or to alarm on manual mode activation or a Current Output Open failure. It can also be used as an On or Off event at the beginning or end of a Ramp/Soak segment. The alarm hysteresis is configurable from 0 to 100% of range.

- Alarms can be configured as latching or non-latching.
- Alarm blocking is also available which allows start-up without alarm energized until after it first reaches the operating region.
- PV rate of change alarm.
- Loop break alarm.
- Timer output reset.
- Diagnostic Alarm

COMMUNICATION

A communications link is provided between the UDC2800 and a host computer or PLC via the RS485 Modbus® RTU or Ethernet TCP/IP communications option. A Bluetooth communication link is also available allowing a non-intrusive configuration of the instrument.

MISCELLANEOUS FEATURES

Auxiliary Output* - current outputs can function as an Auxiliary Output which can be scaled from 0-20 mA or 4-20 mA for 0 to 100% for any range. It can be configured to represent PV and Deviation

Transmitter Power - This output provides up to 28 volts DC to power a 2-wire transmitter (it requires the use of Open Collector Output (Transmitter Power Output) selection or the Auxiliary Output).

Local and one Remote Setpoints - One Local Setpoint and one LSP can be selectable by Keyboard and modbus communication, where as CSP is set by modbus communication only.

Universal Switching Power - Operates on any line voltage from 90 to 264 Vac 50/60 Hz without jumpers. 24 Vac/dc instrument power is available as an option.

Moisture Protection - The NEMA4X and IP66 rated front face permits use in applications where it may be subjected to moisture, dust, or hose-down conditions.

CE Mark - Conformity with Radio Equipment Directive 2014/53/EU as a standard feature.

Radio Compliance information -Federal Communications Commission (FCC) contains FCC ID: 2AVFQ-MCUDISP

Industry Canada (IC) contains IC: 25762-MCUDISP

Approval Body Options - CSA/UL listed certification are available as an option. CE/FCC/IC is standard.

Data Security - Five levels of keyboard security protect tuning, configuration, and calibration data, accessed by a configurable 4-digit code. Nonvolatile EEPROM memory assures data integrity during loss of power.

Diagnostic/Failsafe Outputs - Continuous diagnostic routines detect failure modes, trigger a failsafe output value and identify the failure to minimize troubleshooting time.

High Noise Immunity - The controller is designed to provide reliable, error-free performance in industrial environments that often affect highly noise-sensitive digital equipment.

OPERATOR INTERFACE

Indicators—Provide alarm, control mode, and temperature unit indication. There is also indication of when Computer Setpoint is active.

Displays—TFT screen is adopted for better display. During normal operation, the upper and middle display is dedicated to the process variable and setpoint variable and special annunciator features. During configuration, the upper, middle and lower display provides guidance for the operator through prompts.

During normal operation the lower display shows key-selected operating parameters such as Output, Setpoints, Input percentage, and Auxiliary output percentage.

You decide how the controller is to interact with the process by selecting, through simple keystrokes, the functions you want.

English prompts guide the operator step-by-step through the configuration process assuring quick and accurate entry of all configurable parameters.

Decimal Point Location—Configurable for none, one, two or three places.

Universal Outputs – UDC2800 provides “out of the box” operations, with no need to open the case. There are no jumpers to connect, no switches to set, and no hardware configuration required.

PHYSICAL DESCRIPTION

The controller is housed in a 4.5-inch (114 mm) deep, black plastic case with a dark gray elastomer bezel, that is panel mounted in a 1/4 DIN cutout. (See [Dimensions](#) Section) The plug-in chassis allows easy access to the controller board and its various option boards. All power, input, and output wiring are connected to screw terminals on the rear panel. (See [Wiring](#) Section.)

OPERATOR INTERFACE



DISPLAY INDICATORS

PV 1100	Upper display shows Process Variable value (maximum 10 digits including decimal point, eg. -XXXXXXXXX.X), its unit can be F, C, or none
SP 0	Middle display shows working Setpoint and its value (maximum 10 digits including decimal point, eg. -XXXXXXXXX.X)
! LIMIT (3/3)	Diagnostics display shows diagnostic messages.
SP 0	Lower display shows key-selected operating parameters such as Setpoint, Input percentage and Auxiliary output.

ALARM 1 2	Alarm 1 and/or Alarm 2 annunciation.	DI 1	Digital Input 1 and/or 2 annunciations
DO 1	Control Relay 1 annunciation.		Modbus, or Ethernet communication status annunciation
	Bluetooth communication status annunciation.		

KEYS AND FUNCTIONS

Setup 	Scrolls through the configuration groups.	Function 	Selects functions within each configuration group. Hold key down to cycle through configured setpoints.
	Increases setpoint or output value. Increases the configuration values or changes functions in Configuration mode groups.		Decreases setpoint or output value. Decreases the configuration values or changes functions in Configuration mode groups.
Lower Display 	Returns Controller to normal display from Set Up mode. Toggles various operating parameters for display.	M-A Reset 	M-A/Reset Key MAN-AUTO: This function is not available RESET: Reset the Limit Relay.
Setup 			
	Press setup and increment key to reset the alarm latching.		Push Increment key then click Decrement key to speed up value input, or vise versa
	Bluetooth transceiver		NEMA4X and IP66 screw attachment (each corner)

EASYSET MOBILE DEVICE APP

Features:

- Create configurations with mobile application running on a Mobile device.
- Create/edit configurations live. Just connect software to the controller.
- Create/edit configurations offline and download to controller later.
- Communication types available on every UDC2800:
 - Bluetooth (Standard / Easyset App)
 - RS-485 (Optional / Software)
 - Ethernet (Optional / Software)
- Same port types on UDC2800 allow interconnectivity.
- Import configurations from legacy devices using PIE tool.
- Supports Firmware upgrade.
- This software is available in English.

Bluetooth Communications

The Bluetooth connection provides a non-intrusive wireless connection with the instrument and maintains NEMA4X and IP66 integrity.

No need to get access to the back of the controller to communicate with the instrument, no need to take your screwdriver to wire the communication cable, no wiring mistake possible! You can now duplicate an instrument's configuration, upload or download a new configuration in a matter of seconds, just by connecting your mobile device to instrument through Bluetooth.

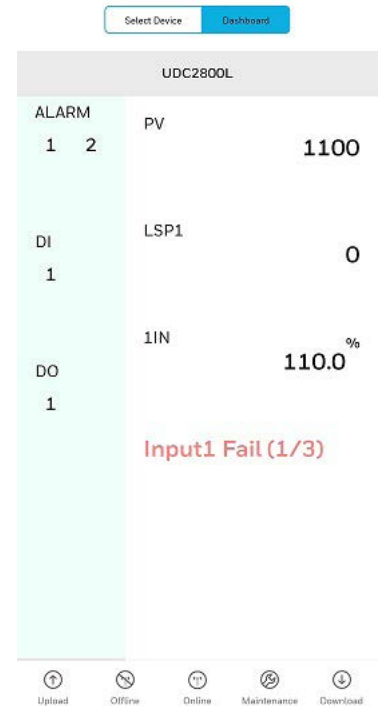
Connect & Upload! It takes less than 2 seconds to upload a configuration from an instrument! You can then save the configuration file onto your mobile device for review, modification or archiving.

Furthermore, the software and app also give you important maintenance information on the controller: instantly, get information on the current operating parameters, digital inputs and alarm status, identify internal or analog input problems.

Question: What if I have several controllers on the same panel? How can I be sure I am communicating with the correct one?

Answer: The Bluetooth is normally "off". You activate the Bluetooth on a particular controller by pressing any key. Once activated, can now pair with the controller. If a controller has been connected, then the Bluetooth status mark will show on the screen. Each controller also has a different Bluetooth ID.

NOTE: The UDC device's Bluetooth ID appears in the communications group on the controller screen.



Easyset App Dashboard

ETHERNET COMMUNICATIONS

Widely used by manufacturers, the Ethernet connection, which uses Modbus TCP/IP, allows the controller to connect to other Ethernet networks and exchange data with computers or devices on that network for monitoring or managing your process from almost any location.

Design

ITEM	SPECIFICATION
CE Conformity (Europe)	This product is in conformity with Radio Equipment Directive 2014/53/EU. Conformity of this product with any other “CE Mark” Directive(s) shall not be assumed.
Product Classification	Class I: Permanently Connected, Panel Mounted Industrial Control Equipment with protective earthing (grounding)(EN61010-1).
Enclosure Rating	<i>Panel Mounted Equipment:</i> This controller must be panel-mounted with the rear terminals enclosed within the panel. The front panel of the Front Bezel: NEMA3R and IP54, or NEMA4X and IP66 with 4 screws.
Installation Category (Overvoltage Category)	<i>Category II:</i> (EN61010-1) Energy-consuming equipment supplied from the fixed Installation. Local level appliances, and Industrial Control Equipment.
Pollution Degree	<i>Pollution Degree 2:</i> Normally non-conductive pollution with occasional conductivity caused by condensation. (Ref. IEC 664-1)
EMC Classification	Group 1, Class A, ISM Equipment (EN61326-1, emissions), Industrial Equipment (EN61326-1, immunity)
Method of EMC Assessment	Technical File (TF)
Approval Body Ratings	CE, FCC, IC (Standard) UL Listed (Optional): UL 61010-1, 3rd Edition. UL 61010-2-201, 2nd Edition. CSA Certified (Optional): CAN/CSA-C22.2 No. 61010-1-12+AMD1
Analog Inputs (One) (See Table 1 for Input Actuations)	<i>Accuracy:</i> <ul style="list-style-type: none">• $\pm 0.15\%$ of full scale typical (± 1 digit for display).• Can be field calibrated to $\pm 0.05\%$ of full scale typical.• 16-bit resolution typical. <i>Sampling Rate:</i> Both inputs are sampled ten times per second. <i>Temperature Stability:</i> $\pm 0.01\%$ of Full Scale span / °C change—typical. <i>Input Impedance:</i> <ul style="list-style-type: none">• 0-20 / 4-20 Milliampere Input: 250 ohms.• All Other: 10 megohms. <i>Maximum Lead Wire Resistance:</i> <ul style="list-style-type: none">• Thermocouples: 50 ohms/leg.• 100 ohm, 200 ohm and 500 ohm RTD: 100 ohms/leg.• 100 ohm Low RTD: 10 ohms/leg.
Analog Input Signal Failure Operation	<i>Burnout Selections:</i> Upscale, Downscale, Failsafe or None. <i>Thermocouple Health:</i> Good, Failing, Failure Imminent or Failed. <i>Failsafe Output Level:</i> Configurable 0-100% of Output range.
Analog Input Filter	<i>Software:</i> Single pole lowpass section with selectable time constants, off to 120 seconds, available on both analog inputs.
Stray Rejection	Common Mode: AC (50 or 60 Hz): 120 dB (with maximum source impedance of 100 ohms) or ± 1 LSB (least significant bit) whichever is greater with line voltage applied. DC: 120 dB (with maximum source impedance of 100 ohms) or a ± 1 LSB whichever is greater with 120 Vdc applied. DC (to 1 KHz): 80 dB (with maximum source of impedance of 100 ohms) or ± 1 LSB whichever is greater with 50 Vac applied. Normal Mode: AC (50 or 60 Hz): 60 dB (with 100% span peak-to-peak maximum)

ITEM	SPECIFICATION
Digital Inputs(Optional)	<p>+30 Vdc source for external dry contacts. Digital Inputs are isolated from line power, earth ground, analog inputs and all outputs except for the Second Current Output.</p> <p>On contact closure the controller will respond according to how each digital input is configured. Opening the contact causes a return to previous state.</p>
Controller Output Types	<p>Electromechanical Relays (One or Two)</p> <p>SPDT contacts. Both Normally Open and Normally Closed contacts are brought out to the rear terminals.</p> <p>Internally socketed</p> <p>Resistive Load: 5 amps @ 125 Vac, 250 Vac or 30 Vdc</p> <p>General use: 5 amps @ 125 Vac, 250 Vac (certified by UL)</p> <p>Inductive Load ($\cos \phi = 0.4$): 3 amps @ 130 Vac or 250 Vac</p> <p>Motor: 1/6 H.P 125 Vac, 250 Vac.</p> <p>Two SPST relays. One Normally Closed contact for each relay is brought out to the rear terminals. This option takes the place of one of the above electromechanical relays and is especially useful for Time Duplex applications. Instruments with this option can have a total of 4 relays plus one current output.</p> <p>Internally socketed</p> <p><i>Resistive Load: 2 amps @ 125 Vac, 250 Vac or 30 Vdc</i></p> <p><i>General use: 5 amps @ 125 Vac, 250 Vac (certified by UL)</i></p> <p><i>Inductive Load ($\cos \phi = 0.4$): 1 amps @ 130 Vac or 250 Vac</i></p> <p>Open Collector Outputs (One or Two)</p> <p>Socketed assembly replacing a relay. Two types of load are supported, resistive load and pilot duty load. Opto-isolated from all other circuits except current output, but not from each other. Internally powered @ 28 Vdc (0 mA) to 24 Vdc (20 mA).</p> <p>Note: Applying an external power supply to this output will damage the instrument.</p> <p><i>Maximum Source Current: 20 mA</i></p> <p><i>Overload Protection: 25 mA</i></p> <p>Current Outputs (One)</p> <p>These outputs provide a 21mA dc maximum into a negative or positive grounded load or into a non-grounded load. Current outputs are isolated from each other, line power, earth ground and all inputs. Outputs can be easily configured via the keyboard to be 0 to 20 or 4 to 20 mA without field calibration and for either direct or reverse action.</p> <p>Either or both current outputs can be used in an Auxiliary Output mode. This Auxiliary Output can be configured to represent Input, PV, Setpoint, Deviation, or Control output. The range of an Auxiliary Output can be scaled per the range of the selected variable and can be set anywhere between 0 to 21 mA.</p> <p>The Second Current Output is mutually exclusive with the second Digital Input.</p> <p><i>Resolution: 16 bits over 0 to 21 mA</i></p> <p><i>Accuracy: 0.05% of full scale</i></p> <p><i>Temperature Stability: 0.01% F.S./°C</i></p> <p><i>Load Resistance: 0 to 1000 ohms</i></p>

ITEM	SPECIFICATION
Alarm Outputs (Optional)	<p>One SPDT electromechanical relay. A second alarm is available if the second control relay is not used for control purposes.</p> <p>Up to four setpoints are independently set as high or low alarm, two for each relay. Setpoint can be on any Input, Process Variable, Deviation, Manual Mode, Failsafe, PV Rate, RSP Mode, Communication Shed, or Output. A single adjustable hysteresis of 0.0 to 100.0% is provided. The alarm can also be set as an ON or OFF event at the beginning of a setpoint ramp/soak segment.</p> <p><i>Alarm Relay Contacts Rating</i></p> <p><i>Resistive Load:</i> 5 amps at 125 Vac or 250 Vac or 30 Vdc</p>
RS485 Modbus RTU Communications Interface (Optional)	<p><i>Baud Rate:</i> 4800, 9600, 19,200 or 38,400 baud selectable</p> <p><i>Data Format:</i> Floating point or integer</p> <p><i>Length of Link:</i></p> <p>2000 ft. (600 m) max. with Belden 9271 Twinax Cable and 120 ohm termination resistors</p> <p>4000 ft. (1200 m) max. with Belden 8227 Twinax Cable and 100 ohm termination resistors</p> <p><i>Link Characteristics:</i> Two-wire (half-duplex), multi-drop Modbus RTU protocol, 15 drops maximum or up to 31 drops for shorter link length.</p>
Ethernet TCP/IP Communications Interface (Optional)	<p><i>Type:</i> 10/100M Base-T</p> <p><i>Length of Link:</i> 330 ft. (100 m) maximum. Use Shielded twisted-pair, Category 5e (STP CAT5e) Ethernet cable.</p> <p><i>Link Characteristics:</i> Four-wire plus shield, single drop, five hops maximum.</p> <p><i>IP Address:</i> IP Address is 10.0.0.2 as shipped from the Factory.</p> <p><i>Configuration:</i> Ethernet parameters are configured via front panel.</p>
RS-485 and Ethernet Transaction rates	Host computer must allow a minimum of 20 milliseconds between Read transactions and a minimum of 200 milliseconds between Write transactions.
Bluetooth Communications (Standard)	<p><i>Type:</i> Bluetooth</p> <p><i>Length of Link:</i> 10 ft. (3 m) maximum for mobile devices</p> <p><i>Protocol:</i> BLE 4.2</p>
Digital Displays	<p>TFT LCD</p> <p>A TFT LCD screen is dedicated to display process variable, setpoint, and output key selected operating parameters can be shown in the lower area of the screen. Alternate information displayed during configuration mode.</p>
Indicators	<p>Alarm Relay Status (ALARM 1 or 2)</p> <p>Control Mode (Auto or Manual)</p> <p>Temperature Units (F or C)</p> <p>Control Relay Status (DO 1 or 2)</p> <p>Digital Input Status (DI 1 and 2)</p> <p>Communication Status (Bluetooth, Ethernet and Modbus)</p>
Dimensions	See Dimensions Section
Mounting	Panel-mounted, 4.5-inch (114 mm) depth.
Wiring Connections	Screw terminals on the rear of the case. (See Wiring Section.)
Power Consumption	<p>16 VA maximum (100 to 240 Vac)</p> <p>12 VA maximum (24 Vac/dc)</p>

ITEM	SPECIFICATION
Power Inrush Current	1.84A maximum for 5.25ms (under operating conditions), reducing to a maximum of 200 mA (90 o 264 Vac operation) or 312 mA (24 Vac/dc operation) after 8.42 ms. Caution: When applying power to more than one UDC2800, make sure that sufficient power is supplied. Otherwise, the controllers may not start up normally due to voltage drop from the inrush current.
Weight	3 lbs. (1.3 kg)

Environmental and Operating Conditions

Parameter	Recommended	Rated	Operative Limits	Transportation and Storage
Ambient Temperature	25 ± 3°C 77 ± 5°F	0 to 55°C 32 to 131°F	0 to 55°C 32 to 131°F	–40 to 66°C –40 to 151°F
Relative Humidity	10 to 55*	5 to 90*	5 to 90*	5 to 95*
Vibration				
Frequency (Hz)	0	70	200	200
Acceleration (g)	0	0.4	0.6	0.5
Mechanical Shock				
Acceleration (g)	0	1	5	20
Duration (ms)	0	30	30	30
Line Voltage (Vdc)	+24 ±1	24	21.6 to 26.4	--
Line Voltage (Vac)				
100 to 240 Vac	120 ±1 240 ±2	100 to 240	90 to 264	-- --
24 Vac	24 ± 1	24	21.6 to 26.4	--
Frequency (Hz)	50 ±0.2	50	50 ± 2	--
(For Vac)	60 ±0.2	60	60 ± 2	--
Altitude	2000 meters			
* The maximum moisture rating applies only up to 40°C (104°F). For higher temperatures, the RH specification is derated to maintain constant moisture content.				

Input Actuations

Input Actuation	Range					
	°F			°C		
B	0	to	3300	-18	to	1816
E High	-454	to	1832	-270	to	1000
E Low	-200	to	1100	-129	to	593
J High	0	to	1600	-18	to	871
J Mid	20	to	900	-7	to	482
J Low	20	to	550	-7	to	288
K High	0	to	2400	-18	to	1316
K Mid	-20	to	1200	-29	to	649
K Low	-20	to	750	-29	to	399
M High (NNM)	32	to	2500	0	to	1371
M Low (NNM)	32	to	1260	0	to	682
N High (NIC)	0	to	2372	-18	to	1300
N Low (NIC)	0	to	1472	-18	to	800
R	0	to	3100	-18	to	1704
S	0	to	3100	-18	to	1704
T High	-300	to	700	-184	to	371
T Low	-200	to	500	-129	to	260
C High (W5W26)	0	to	4200	-18	to	2315
C Low (W5W26)	0	to	2240	-18	to	1227
PR40-PR20	32	to	3416	0	to	1880
Differential Thermocouple ⁽¹⁾	-50	to	150	-28	to	83
⁽¹⁾ Factory calibrated for pair of J thermocouples at an ambient temperature mean of 450°F / 232°C. Can be Field Calibrated for other input types and ranges						
RTD Per IEC-60751 (1995) IEC Alpha = 0.00385 RTD Pt100 RTD Pt100 Low RTD Pt200 RTD Pt500						
	-300	to	1200	-184	to	649
	-300	to	300	-184	to	149
	-300	to	1200	-184	to	649
	-300	to	1200	-184	to	649
Linear Milliamps	4	to	20 mA ⁽²⁾			
	0	to	20 mA ⁽²⁾			
Millivolts	0	to	10 mV			
	0	to	50 mV			
	0	to	100 mV			
Volts	1	to	5 V			
	0	to	5 V			
	0	to	10 V			
Combinational ⁽³⁾ Carbon Oxygen						
	0	to	1250 mV			
	-30	to	510 mV			
⁽²⁾ Requires external dropping resistor assembly (Honeywell supplied).						
⁽³⁾ Combinational types require the use of two Inputs.						

General Reference Data

Item	Specification
Isolation (Functional)	<p>AC Power(100-240VAC): Electrically isolated from all other inputs and outputs to withstand a HIPOT potential of 3000 Vac for 60 seconds, from earth ground to withstand a HIPOT potential of 1500 Vac for 60 seconds per EN61010-1.</p> <p>DC Power(24VDC/AC): Electrically isolated from all other inputs and outputs and earth ground to withstand a HIPOT potential of 840 Vac for 60 seconds per EN61010-1.</p> <p>Analog Inputs and Outputs, Digital Inputs and Outputs: Electrically isolated from all other circuits to withstand a HIPOT potential of 1500 Vac for 60 seconds.</p> <p>Relay Contacts: With a working voltage of 125/250 Vac, these are electrically isolated from all other circuits to withstand a HIPOT potential of 3000 Vac for 60 seconds per EN61010-1</p>
Surge Withstand Capability (SWC)	<p>Immunity: ANSI/IEEE C37.90.1, Surge Withstand Capability (SWC) (Formerly IEEE 472). Mains power input and relay contact outputs: 2.5 kV, Common Mode and Differential Mode. All other circuits: 1.0 kV, Common Mode and Differential Mode. The instrument is capable of meeting these test levels with no component failures, no reset, and no incorrect outputs.</p>
Radio Frequency Interference (RFI)	<p>Immunity: No effect on performance from a 5 W walkie-talkie operated at 151 or 450 MHz, one meter from the controller.</p>

MODEL NUMBER INTERPRETATION

Instructions

- Select the desired key number. The arrow to the right marks the selection available.
- Make the desired selections from Tables I through VI using the column below the proper arrow. A dot (*) denotes availability.



Key Number	I	II	III	IV	V	VI
_____	_____	_____	_____	_____	_____	_____

KEY NUMBER

Description
Digital Controller for use with 100 to 240Vac Power
Digital Controller for use with 24Vac/dc Power

Selection	Availability
DC2800	↓
DC2900	↓

TABLE I - Specify Control Output and/or Alarms

Output#1	Electro Mechanical Relay (5 Amp Form C) Open Collector transistor output
Output #2 and Alarm #1 or Alarms 1 and 2	No Additional Outputs or Alarms One Alarm Relay Only E-M Relay (5 Amp Form C) Plus Alarm 1 (5 Amp Form C Relay) Open Collector Plus Alarm 1 (5 Amp Form C Relay)

E _	*	*
T _	*	*
_ 0	*	*
_ B	*	*
_ E	*	*
_ T	*	*

TABLE II - Communications and Software

Communications	None Auxiliary Output/Digital Inputs (1 Aux and 1 DI)
	RS-485 Modbus Plus Auxiliary Output/Digital Inputs 10/100M Base-T Ethernet (Modbus RTU) Plus Auxiliary Output/Digital
Software	Limit Controller
Future Options	None

0 _	*	*
1 _	*	*
2 _	*	*
3 _	*	*
_ L	*	*
_ _ 0	*	*

TABLE III - Input 1 and Input 2

Input 1 (Note 1)	TC, RTD, mV, 0-5V, 1-5V, 0-10V TC, RTD, mV, 0-5V, 1-5V, 0-10V, 0-20mA, 4-20mA
Input 2	None

1 _	*	*
2 _	*	*
_ 00	*	*

TABLE IV - Options

	CE, UL, and CSA CE, UL, CSA & CSA (Temp Indicating & Regulating) CE, UL, CSA, FM (Limit control)
Tags	None Stainless Steel Customer ID Tag - 3 lines w/22 characters/line
Future Options	None

Selection	↓	↓
1 _	*	*
2 _	d	d
_ 0	*	*
_ T	*	*
_ _ 0	*	*

Note 2: FM Certified Limit control

TABLE V - Documentation

Documents	Quick Start Guide - English
Certificate	None Certificate of Conformance (F3391)

0	*	*
_ 0	*	*
_ C	*	*

TABLE VI - Extended Warranty

Extended Warranty	None Extended Warranty Additional 1 year Extended Warranty Additional 2 years
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0	*	*
1	*	*
2	*	*

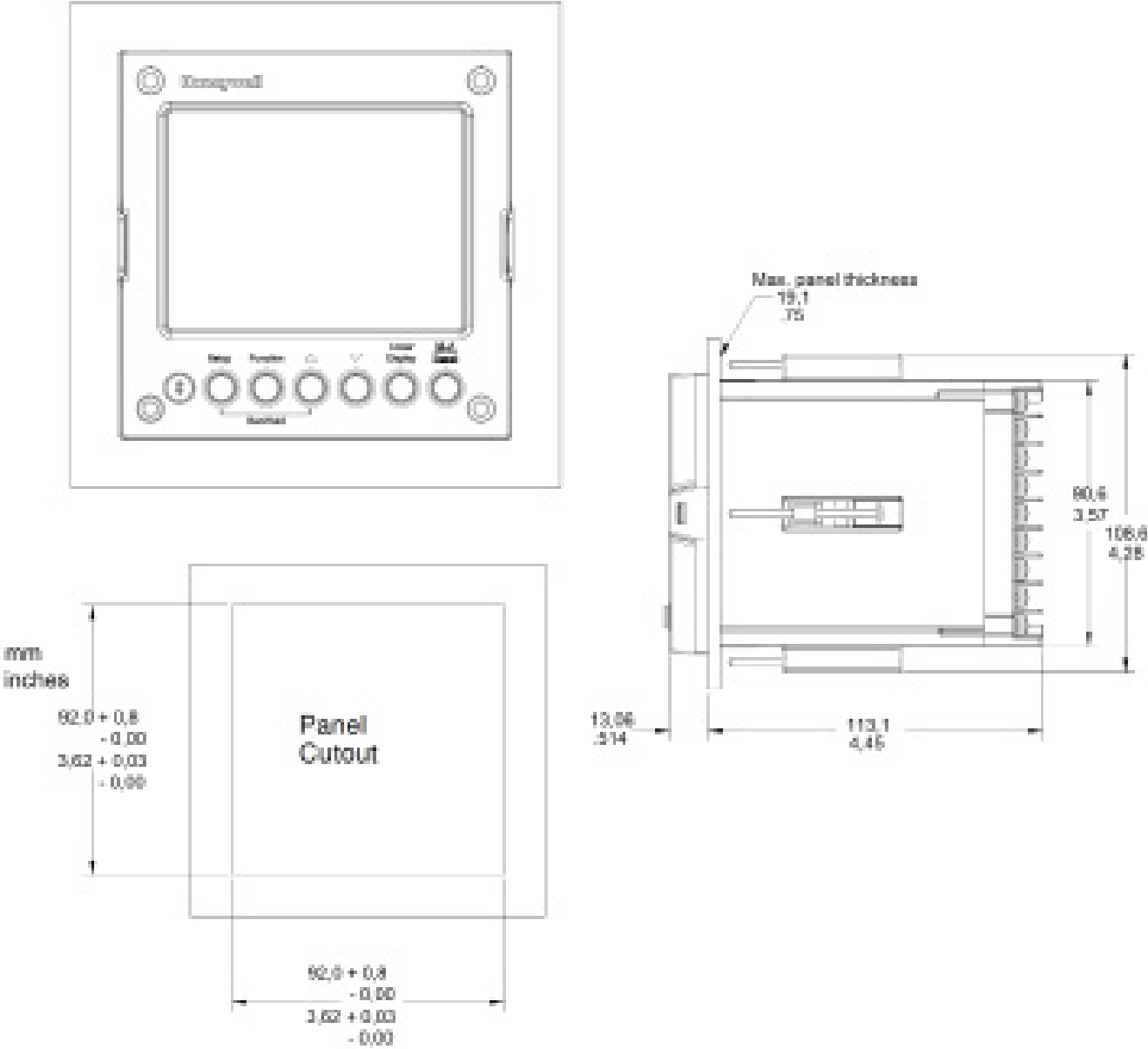
RESTRICTIONS

Restriction Letters	Available Only With		Not Available With	
	Table	Selection	Table	Selection
a	I	EE, R_		
b	III	1 _		

Model Number Interpretation

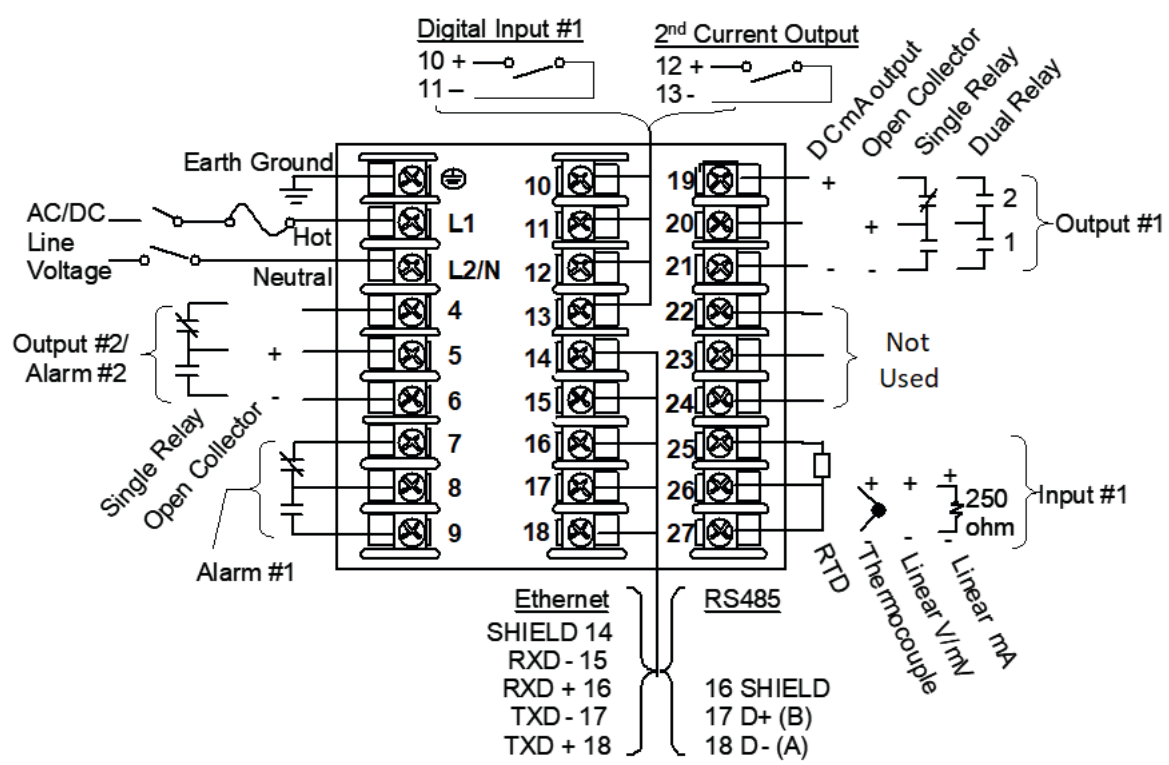
DIMENSIONS

The controller is housed in a 4.5-inch (114 mm) deep, black plastic case with a dark gray elastomer bezel that can be panel mounted in a 1/4 DIN cutout. The plug-in chassis allows easy access to the controller board and its various option boards. All power, input, and output wiring are connected to screw terminals on the rear panel. (See [Wiring](#) Section.)



UDC2800 Limit Controller and Cutout Dimensions

WIRING DIAGRAM



External Wiring Diagram

ORDERING INFORMATION

For the complete ordering information on the UDC2800, request UDC2800 Product Manual (51-52-25-157).

Honeywell offers a full line of Sensors, Transmitters, and Final Control Devices for use with the UDC2800 Universal Digital Controller. These devices include:

- Thermocouples,
- RTDs,
- Pressure Transmitters,
- Flow Transmitters,
- Liquid Level Transmitters,
- Valves,
- Actuators, and
- Electric Motors.

WARRANTY/REMEDY

Honeywell warrants goods of its manufacture as being free of defective materials and faulty workmanship. Contact your local sales office for warranty information. If warranted goods are returned to Honeywell during the period of coverage, Honeywell will repair or replace without charge those items it finds defective. The foregoing is Buyer's sole remedy and is **in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose**. Specifications may change without notice. The information we supply is believed to be accurate and reliable as of this printing. However, we assume no responsibility for its use.

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