

Side Mounting Liquid Level Switches

DESCRIPTION

Magnetrol® side mounting controls mount horizontally to any tank or vessel through a threaded or flanged pipe connection. Standard models are normally equipped with a single switch mechanism for high or low level alarm or control applications. Tandem models, with two switch mechanisms, are available for two-stage applications.

FEATURES

- Body material of cast iron, carbon steel or stainless steel
- 300 series stainless steel float and trim
- · Threaded or flanged mounting
- Specific gravity ratings down to 0.50
- Process temperatures to +1000° F (+538° C)
- Choice of float size:
 - 2½" (64 mm)
 - $2\frac{1}{2}$ " × 4" (64 × 102 mm)
 - 3" (76 mm)
 - 3½" (89 mm)
 - $3" \times 5" (76 \times 127 \text{ mm})$
- · Field-adjustable level differential
- Choice of switch mechanism:
 Dry contact Hermetically sealed
 Pneumatic
- Choice of switch mechanism enclosure:

NEMA 1 carbon steel for pneumatic TYPE 4X/7/9, Class I, Div. 1, Group C & D, polymer coated aluminum TYPE 4X/7/9, Class I, Div. 1, Group B, polymer coated aluminum

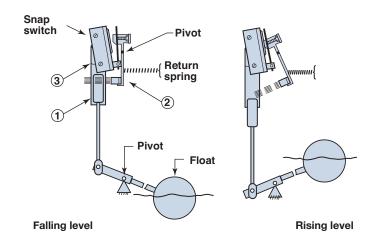


APPLICATIONS

- Fuel tanks
- Day tanks
- Flash tanks
- Scrubbers
- Cooling towers
- Dump valve controls
- · Condensate receivers
- Boilers
- Deaerators
- Holding tanks

TECHNOLOGY

Side mounting units employ permanent magnetic force as the only link between the float and the switching element. As the pivoted float follows liquid level changes, it moves a magnetic sleeve ① into or out of the field of a switch actuating magnet ② causing switch operation. A non-magnetic barrier tube ③ effectively isolates the switch mechanism from the controlled liquid.



AGENCY APPROVALS

AGENCY	APPROVED MODEL	APPROVAL CLASSES
FM FM	All with an electric switch mechanism and a housing listed as TYPE 4X/7/9	Class I, Div 1, Groups C & D Class II, Div 1, Groups E, F & G
APPROVED	All with an electric switch mechanism and a housing listed as TYPE 4X/7/9 Class I, Div 1, Group B	Class I, Div 1, Groups B, C & D Class II, Div 1, Groups E, F & G
CSA	All with a Series HS, F, 8 or 9 electric switch mechanism and a housing listed as CSA TYPE 4X	Class I, Div 2, Groups A, B, C & D
GB ®	All with an electric switch mechanism and a housing listed as TYPE 4X/7/9	Class I, Div 1, Groups C & D Class II, Div 1, Groups E, F & G
	All with an electric switch mechanism and a housing listed as TYPE 4X/7/9 Class I, Div 1, Group B	Class I, Div 1, Groups B, C & D Class II, Div 1, Groups E, F & G
ATEX / IEC Ex ②	All with an electric switch mechanism and an ATEX housing ①	ATEX II 2 G EEx d IIC T6 94/9/EC IEC Ex Ex d IIC T6 IP 66
CE (€	Low Voltage Directives 2006/95/EC Per Harmonized Standard: EN 61010-1/1993 & Amendment No. 1	Installation Category II Pollution Degree 2

- 1) Dual stage units with "HS" switches are not ATEX approved
- ② IEC Installation Instructions:

The cable entry and closing devices shall be Ex d certified suitable for the conditions of use and correctly installed. For ambient temperatures above +55° C or for process temperatures above +150° C, suitable heat resistant cables shall be used. Heat extensions (between process connection and housing) shall never be insulated.

Special conditions for safe use:

When the equipment is installed in process temperatures higher than +85° C the temperature classification must be reduced according to the following table as per IEC60079-0.

Maximum Process Temperature	Temperature Classification
< 85° C	Т6
< 100° C	T5
< 135° C	T4
< 200° C	Т3
< 300° C	T2
< 450° C	T1

These units are in conformity with IECEx KEM 05.0020X Classification Ex d IIC T6 $\rm T_{ambient}$ $^{-40^{\circ}}$ to $+70^{\circ}$ C

SWITCH MECHANISMS AND ENCLOSURES



SERIES B, C, D & R DRY CONTACT SWITCHES

- Designs for AC and DC current applications
- Process temperatures to +1000° F (+538° C)



SERIES F, HS, 8 & 9 HERMETICALLY SEALED SWITCHES

- Ideal for use in salt and other corrosive atmospheres
- HS is a positively pressurized capsule for entire mechanism and contacts
- Process temperatures to +1000° F (+538° C)



SERIES J & K PNEUMATIC SWITCHES

- Suited for applications where electrical power is not available
- · Bleed and non-bleed designs
- Process temperatures to +400° F (+204° C)



SWITCH ENCLOSURES

- TYPE 4X/7/9 aluminum enclosures
- Designed to meet Class I, Div. 1, Groups C & D and Class I, Div. 1 Group B
- Optional housing heaters and drains available for some enclosures
- Pneumatic switch mechanisms available with a NEMA 1 enclosure

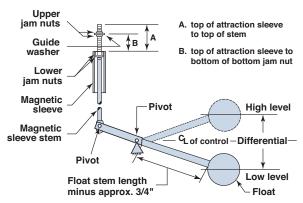
BASIC ELECTRICAL RATINGS

Veltore		Switch	Series a	nd Non-	Inductive	e Ampere	Rating	
Voltage	В	С	D	F	HS	R	8	9
120 VAC	15.00	15.00	10.00	2.50	5.00	1.00	1.00	_
240 VAC	15.00	15.00	_	_	5.00	1.00	_	_
24 VDC	6.00	6.00	10.00	4.00	5.00	1.00	3.00	0.50
120 VDC	0.50	1.00	10.00	0.30	0.50	0.40	_	_
240 VDC	0.25	0.50	3.00	_	0.25	_		_

LEVEL DIFFERENTIAL ADJUSTMENT

INCHES (MM)

The level differential may be adjusted by repositioning the jam nuts on the magnetic sleeve stem as shown below. Refer to the charts at right for the minimum and maximum levels obtainable.



Notes:

- ① All models are factory set at minimum differential unless otherwise specified.
- ② To maintain maximum differential, nozzle length "L" (Fig. 3) must not exceed: 2.38" (60 mm) model T52; 1.19" (30 mm) model T63; 2.50" (64 mm) model T62 threaded; or 3.50" (89 mm) model T62 flanged.
- 3 Dimensions given are approximate and will vary slightly with each unit.
- 4 Consult factory for differentials of models not shown.

Inches

Dif	ferent	ials Ob	tainable	24		Approx. Jam		
Madal (1)		F	loat Ste	Nut Setting ③				
Model ①		8.00	12.00	18.00	26.00	Α	В	
T50	Min.	1.25	1.75	2.50	3.50	0.81	0.03	
T52	Мах.	4.75	7.00	10.25	14.50	1.31	1.06	
TOO	Min.	1.00	1.75	2.50	3.50	0.81	0.03	
T63	Мах.	2.62	5.00	7.38	10.50	1.31	1.06	
T62	Min.	1.25	2.00	2.88	4.00	0.81	0.03	
(Threaded)	Max.	5.81	8.12	11.56	16.12	1.31	1.06	
T62	Min.	1.25	1.62	2.62	3.75	0.62	0.03	
(Flanged)	Max.	3.50	5.12	7.50	10.75	1.12	0.69	

Millimeters

Dif	ferent	ials Obt	ainable	24		Approx. Jam			
M - 1-1 @		F	loat Ste	:h	Nut Setting ③				
Model ①		230	305	457	660	Α	В		
750	Min.	32	44	64	89	21	0.8		
T52	Max.	121	178	260	368	33	27		
T00	Min.	25	44	64	89	21	0.8		
T63	Max.	67	127	187	267	33	27		
T62	Min.	32	51	73	102	21	0.8		
(Threaded)	Max.	148	206	294	409	33	27		
T62	Min.	32	41	67	95	16	0.8		
(Flanged)	Max.	89	130	191	273	28	18		

DIMENSIONAL SPECIFICATIONS

INCHES (MM)

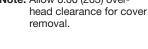
Single switch models only

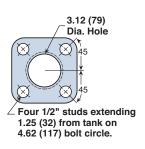
Conduit Connections A **Electrical Switches** TYPE 4X/7/9: 1" NPT 1" NPT Group B: Pneumatic Switches

Note: Allow 8.00 (203) over-

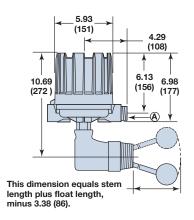
1/4" NPT

NEMA 1:

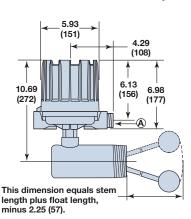




Flange



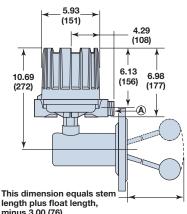
Model T63 with Threaded Body



(151) 4.29 (108)6.13 6.98 (156)This dimension equals stem length plus float length,

5.93

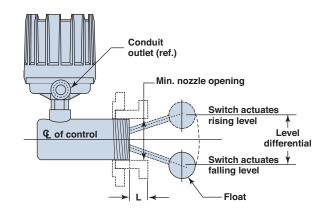
Model T52 with Flanged Body



length plus float length, minus 3.00 (76).

LEVEL DIFFERENTIAL VS. MOUNTING NOZZLE LENGTH

The tables below may be used to determine the maximum level travel (differential) available between "Switch on" and "Switch off" actuations with mounting nozzles of different lengths. The differentials given occur with the minimum tank opening diameter listed for each model and are applicable to standard controls.



Inches

				Ma	ximum	Level D	ifferenti	al Avail	able wit	h Severa	l Nozzle	Length	s (5)				
Nozzle Length (Dim. L)	Dian	odel T52 neter Mi lozzle O	nimum	Tank	Diam	eter Mir	with 2.3 nimum 1 pening @	ank	Dia	T62 Thre meter Mi Nozzle O	inimum 1	Tank	Model T62 Flanged with 2.88" Diameter Minimum Tank Nozzle Opening ④				
1	F	loat Ste	m Lengt	th	Flo	Float Stem Length			Float Stem Length				F	loat Ste	m Leng	th	
	8.00	12.00	18.00	26.00	8.00	12.00	18.00	26.00	8.00	12.00	18.00	26.00	8.00	12.00	18.00	26.00	
2.00	4.75	7.00	10.25	14.50	2.62	5.00	7.38	10.50	5.81	8.12	11.56	16.12	3.50	5.12	7.50	10.75	
4.00	4.00	5.62	8.12	11.62	1.88	3.50	5.25	7.50	4.38	6.12	8.69	12.19	3.25	4.75	7.00	10.00	
6.00	_	4.25	6.25	8.88	_	2.75	4.12	5.88	1.50	4.69	6.69	9.31	_	3.75	5.38	7.75	
8.00	_	3.50	5.12	7.25	_	2.38	3.38	4.88	_	3.81	5.44	7.56	_	3.00	4.50	6.25	
10.00	_	2.88	4.25	6.00	_	2.00	2.88	4.12	_	3.19	4.56	6.38	_	2.50	3.75	5.38	
12.00	_	_	3.62	5.12	— — 2.50 3.50			_	_	3.94	5.44	_	_	3.25	4.62		

Millimeters

				Ma	ximum	Level D	ifferenti	al Avail	able wit	h Severa	l Nozzle	Length	s (5)			
Nozzle Length (Dim. L)	Dian	odel T52 neter Mi lozzle O	nimum '	Tank	Diame	eter Mir	w/59 m nimum T pening ②	ank	Dia	meter M	eaded w/ inimum 1 pening 3	ank	Dian	T62 Fla neter Mi lozzle O	nimum	Tank
1	F	loat Ste	m Lengt	th	Flo	at Sten	n Lengtl	า	F	loat Ste	m Lengt	h	F	loat Ste	m Leng	th
	203	305	457	660	203	305	457	660	203	305	457	660	203	305	457	660
51	121	178	260	368	67	127	187	267	148	206	294	409	89	130	191	273
102	102	143	206	295	48	89	133	191	111	155	221	310	83	121	178	254
152	_	108	159	226	_	70	105	149	38	119	170	236	_	95	137	197
203	_	89	130	184	_	60	86	124	_	97	138	192	_	76	114	159
254	_	73	108	152	_	51	73	105	_	81	116	162	_	64	95	137
305	_		92	130	_	 64 89				_	100	138	_	_	83	117

Notes:

- ① Nozzle length is dimension L from end of standard control body to opening in tank having minimum diameter listed for each model.
- $\ensuremath{@}$ Minimum diameter given is I.D. of float switch body.
- ③ Minimum diameter given is I.D. of 3" schedule 40 pipe.
- 4 Minimum diameter given is I.D. of 3" schedule 80 pipe.
- ⑤ Consult factory for maximum differential available for models T57, T64, T67, and T68.

Models available for quick shipment, usually within one week after factory receipt of a complete purchase order, through the Expedite Ship Plan (ESP).

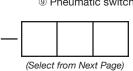
MODEL NUMBER, MATERIAL OF CONSTRUCTION AND TANK CONNECTION

	_	ı	Material of Construction	1	Tank Connection				Pre	ssure	Ratii	ng①						
Model	Set Points	Code	Description	Code	Description		ps	sig @	°F			ba	ar @ °	С				
		Code	Description	Code	Description	100	450	750	900	1000	38	232	399	482	538			
T52	1	1	Cast Iron body, 300 Series SS trim, 400 Series SS sleeve	4" Cast Iron Squar		250	150				17	10						
152	•	2	Cast Iron body, 316 SS trim and sleeve	ES	Flange	230	130				17	10						
		1	Carbon Steel body, 300 series	F2	3" NPT	500		377	353	144	34	_	26	24	23			
		· ·	SS trim, 400 Series SS sleeve	G3	3" 150 lb. RF Flange													
T62	1	2	Carbon Steel body, 316 SS trim and sleeve	G4 G5	3" 300 lb. RF Flange 3" 600 lb. RF Flange													
		3	304 SS body, 300 Series SS trim and sleeve	H3 H4	4" 150 lb. RF Flange 4" 300 lb. RF Flange	ANSI RF Flange Ratings												
		4	316 SS body, trim and sleeve	H5	4" 600 lb. RF Flange													
T63	1	1	Cast Iron body, 300 Series SS trim, 400 Series SS sleeve	E2	2½" NPT	250	150	_	_	_	17	10	_	_				
		4	316 SS body, trim and sleeve															
			Carbon Steel body,	Н3	4" 150 lb. RF Flange													
T64	1	1	300 Series SS trim,	H4	4" 300 lb. RF Flange			F	ANSI F	RF Fla	ınge F	Rating	S					
			400 Series SS sleeve	H5	4" 600 lb. RF Flange													
				F2	3" NPT	500	_	377	353	144	34	_	26	24	23			
Т67	2	1 300 Series SS trim, 400 Series SS sleeve		2 1 300 Series SS trim, G4 400 Series SS sleeve G5		2 1 300 Series SS trim, 400 Series SS sleeve G5 3" 300 lb. F		3" 150 lb. RF Flange 3" 300 lb. RF Flange 3" 600 lb. RF Flange 4" 150 lb. RF Flange			A	ANSI F	RF Fla	ınge F	Rating	s		

FLOAT AND FLOAT STEM LENGTH

Float	Size	Flo	at Ster	m Leng	th and	Specif	ic Grav	ity Rat	ing	Pressure/Temperature							
All Mo		Inches	mm	Inches	mm	Inches	mm	Inches	mm	Ratings							
Excludi	ng T64	8.00	203	12.00	305	18.00	457	26.00	660	PSIG @ ° F Bar @			@ ° C	° C			
Inches	mm	S.G.	Code	S.G.	Code	S.G.	Code	S.G.	Code	100	750	900	1000	38	399	482	538
2.50	64	0.80	Α	0.80	В	0.90	С	0.90	D	350	282	271	268	24	19	19	18
2.50 × 4.00	64 × 102	0.52	Е	0.55	F	0.60	G	0.66	Н	100	81	78	77	7	6	5	5
3.00 ③	76 ③	0.55	J	0.55	K	0.60	L	0.60	М	250	201	194	191	17	14	13	13
3.50 @4	89 24	0.50	N	0.50	Р	0.55	Q	0.55	R	400	322	310	306	28	22	21	21
3.00 × 5.00 34	76 × 127 ③④	0.65	S	0.65	Т	0.70	٧	0.70	W	500	377	353	335	34	26	24	23
Model T	64 Only																
3.50	89	0.40	N	_		_		_		1200 936 876 794 83 65 60				58			

- ① Compare with float rating and use lower value for selection.
- 2 Float cannot pass through 3" NPT opening.
- ③ To pass float, tank nozzle internal bore diameter must not be less than 3.06 (78).
- $\ \ \$ 3.50 (89) diameter and 3.00 x 5.00 (76 x 127) floats not available in models T52 and T63.
- ⑤ Process temperature based on +100° F (+38° C) ambient.
- $\ensuremath{\texttt{@}}$ Dual switches available only with tandem model T67.
- $\ensuremath{\mathbb{C}}$ CSA approval does not apply to Series HE switches.
- $\ensuremath{\$}$ On condensing applications, temperature down-rated to +400° F.
- 9 Pneumatic switches not available on models T64 or T67.



ELECTRIC SWITCH MECHANISM AND ENCLOSURE

Switch	Process ® Temperature Range	Contacts	Set ®	Const	els with M ruction C ept model	ode 1, T64	Constru 4, ex	els with M ction Cod cept mode	es 2, 3 & el T64		odel T64 d	only
Description	°F (°C)		Points	Class I, Div 1 Groups C&D	Class I, Div 1 Group B	ATEX Ex II 2 G EEx d IIC T6		Class I, Div 1 Group B	ATEY	Close I. Div 1	Class I, Div 1 Group B	ATEX Ex II 2 G EEx d IIC T6
		SPDT	1	BKP	BKT	BAC	BKQ	BKS	BA9	BKA	BKJ	BCC
Series B	-40 to +250	31 121	2	BLA	BLJ	BDC						
Snap Switch	(-40 to +121)	DPDT	1	BNP	BNT	BBC	BNQ	BNS	BB9	BNA	BNJ	BFC
			2	BOA	BOJ	BGC	OKO		040	OKA		000
Carrian C	40 to . 450	SPDT	2	CKP CLA	CKT CLJ	CAC	CKQ	CKS	CA9	CKA	CKJ	CCC
Series C Snap Switch	-40 to +450 (-40 to +232)		1	CNP	CNT	CBC	CNQ	CNS	CB9	CNA	CNJ	CFC
Onap Switch	(-40 to +232)	DPDT	2	COA	COJ	CGC	CIVQ	UN3	СБЭ	CINA	— CIND	OI C
Series D DC Current	-40 to +250	SPDT	1	OOA	000	000	DKQ	DKS	DA9	DKB	DKK	DC9
Snap Switch	(-40 to +121)	DPDT	1		_		DNQ	DNS	DB9	DNB	DNK	DF9
	,	ODDT	1	FKP	FKT	FAC	FKQ	FKS	FA9	FKA	FKJ	FCC
Series F	-50 to +750	SPDT	2	FLA	FLJ	FDC		_				
Hermetically Sealed Snap Switch	(-46 to +399)	DPDT	1	FNP	FNT	FBC	FNQ	FNS	FB9	FNA	FNJ	FFC
Chap Gwiton		סרטו	2	FOA	FOJ	FGC						
Series HS Hermetically Sealed	-50 to +550®	SPDT	1		_		НМС	HEK®	_	HMJ	HMK	_
5-amp Snap Switch with Wiring Leads	(-46 to +288)	DPDT	1				HMF	HET@		HMS	НМТ	
Series HS Hermetically Sealed	-50 to +550®	SPDT	1		_		НМ3	HM4	HA9	НМ3	HM4	HA9
5-amp Snap Switch with Terminal Block	(-46 to +288)	DPDT	1		_		HM7	HM8	HB9	HM7	HM8	HB9
Series R High Temperature	-40 to +750	SPDT	1				RKB	RKK	RC9	RKB	RKK	RC9
Snap Switch	(-40 to +399)	DPDT	1				RNB	RNK	RF9	RNB	RNK	RF9
Corina 0		SPDT	1	8KP	8KT	8AC	8KQ	8KS	8A9	8KA	8KJ	8CC
Series 8 Hermetically Sealed	-50 to +750	31 121	2	8LA	8LJ	8DC						
Snap Switch	(-46 to +399)	DPDT	1	8NP	8NT	8BC	8NQ	8NS	8B9	8NA	8NJ	8FC
·			2	8OA	8OJ	8GC	01/0	— 01/0	0.40	01/4	_	000
Series 9	50 to . 750	SPDT	2	9KP 9LA	9KT 9LJ	9AC 9DC	9KQ	9KS	9A9	9KA	9KJ	9CC
High Temperature Hermetically Sealed	-50 to +750 (-46 to +399)		1	9NP	9LJ 9NT	9BC	9NQ	9NS	9B9	9NA	9NJ	9FC
Snap Switch	(40 to +055)	DPDT	2	90A	9OJ	9GC	3110		303	JIVA		310
Switch	Process ®	_		CS/ Aluminum		Iron	CS/ Aluminum	Cast	Iron	CS/ Aluminum		t Iron
Description	Temp. Range °F (°C)	Contacts	Points		Class I, Div 1 Groups C&D		NEMA 4X	Class I, Div 1 Groups C&D		-	Class I, Div 1 Groups C&D	Class I, Div 1 Group B
0 : 5		SPDT	1		•		R1M	RKM	RKW	R1M	RKM	RKW
Series R High Temperature	-40 to +1000	SPUI	2					_				
Snap Switch	(-40 to +538)	DPDT	1		_		RDM	RNM	RNW	RDM	RNM	RNW
·		5. 51	2								_	
Series 9		SPDT	1	9AR	9KR	PKV	9AY	9KY	9KW	9AD	9KD	9KV
High Temperature	-50 to +1000	-	2	9BD	9LD	9LV	ODY		081147	000		1.740
Hermetically Sealed Snap Switch	(-46 to +538)	DPDT	1	9DR	9NR	9NV	9DY	9NY	9NW	9DD	9ND	9NV
Onap Switch			2	9ED	9OD	9OV				<u> </u>		

PNEUMATIC SWITCH MECHANISM AND ENCLOSURE ®

Switch	Maxii Supply P			imum emperature	Bleed C Diam		All Models with Material of Construction Code 1	All Models w/Material of Construction Codes 2, 3 or 4
Description	PSIG	Bar	°F	° C	Inches	mm	NEMA 1	NEMA 1
Series J	100	7	400	204	0.63	1.6	JDG	JDE
Bleed Type	60	4	400	204	0.94	2.3	JEG	JEE
Series K	100	7	400	204	_	_	_	KOE
Non-Bleed Type	40	3	400	204	_	_	KOG	_



The quality assurance system in place at Magnetrol guarantees the highest level of quality throughout the company. Magnetrol is committed to providing full customer satisfaction both in quality products and quality service.

The Magnetrol quality assurance system is registered to ISO 9001 affirming its commitment to known international quality standards providing the strongest assurance of product/service quality available.

E S P

Expedite Ship Plan

Several Liquid Level Switches are available for quick shipment, usually within one week after factory receipt of a complete purchase order, through the Expedite Ship Plan (ESP).

To take advantage of ESP, match the color coded model number codes in the selection charts (standard dimensions apply).

ESP service may not apply to orders of ten units or more. Contact your local representative for lead times on larger volume orders, as well as other products and options.

WARRANTY



All Magnetrol mechanical level and flow controls are warranted free of defects in materials or workmanship for three full years from the date of original factory shipment.

If returned within the warranty period; and, upon factory inspection of the control, the cause of the claim is determined to be covered under the warranty; then, Magnetrol will repair or replace the control at no cost to the purchaser (or owner) other than transportation.

Magnetrol shall not be liable for misapplication, labor claims, direct or consequential damage or expense arising from the installation or use of equipment. There are no other warranties expressed or implied, except special written warranties covering some Magnetrol products.



